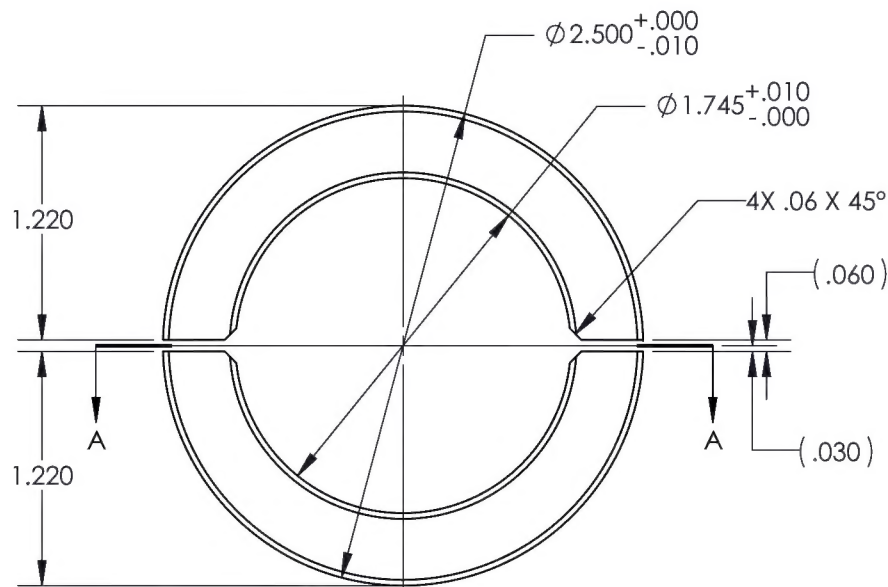
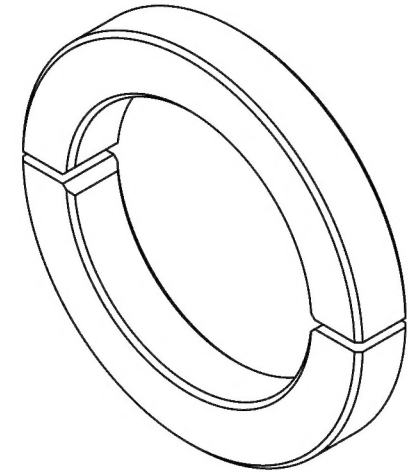
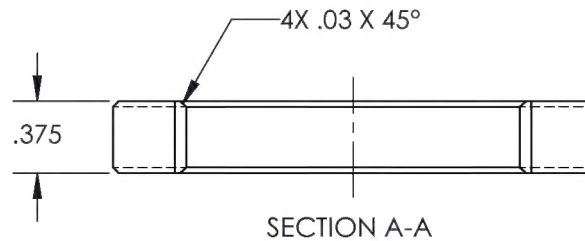


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM	11/12/2012	JAG	
4	16-0242	UPDATED TO NEW STANDARDS. CH'D DIM WAS Ø2.500 IS Ø2.500+0.000/-0.010. WAS Ø1.745 IS Ø1.745+0.010/-0.000; ADDED DIM 4X .06 X 45°. CH'D MAT'L WAS SS 17-4, H1150 IS SS 17-4, H1150/H1075.	12/2/2016	SM	JAG



<b>DART AEROSPACE</b>	
TITLE <b>SEMI - RINGS</b>	
DWG NO. <b>SWA10A-500</b>	REV <b>4</b>
MAT'L 17-7, H 1150/H1075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 2/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-500	1	SEMI - RINGS	17-7, H 1150/H1075	